



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3384-1

Job Sheet 177461



Part No: D3384-1

Job Qty: 5 ea **10**

DAS
13
9-89

Part Name: Cyclic Sock

MAY 14 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/30/18

Description:

Type: SOLD

Note: DWG REV C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		5/30/18	0.00	0.00	Purchasing		<i>4/18/06/08</i>
110	Packaging	5 pcs		5/30/18	0.00	0.00	Packaging2		<i>4/18/06/08</i>
120	QC	5 pcs		5/30/18	0.00	0.00	QC6		<i>15/18-06-12</i>
130	Packaging	5 pcs		5/30/18	0.00	0.00	Packaging3-1		<i>9-89</i>
140	QC21-SA	5 Ea		5/30/18	0.00	0.00	QC21		<i>18-06-12</i>

x10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3384-1P	Cyclic Sock	5 pcs (1 ea)	100-Purchasing	<i>5079433</i>
<i>PO# 039914 x10 15 Mar 2018 R h</i>				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3384-1P	<i>5</i> 10	0	0

Part Specifications

Specifications could not be found.

Plex 5/11/18 1:17 PM Dart.Gagnon.Michelle



Container No: S079434



Part: D3384-1

Job No: 177461

Serial No/Batch: S079434

Revision:
Inspector:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/08/19

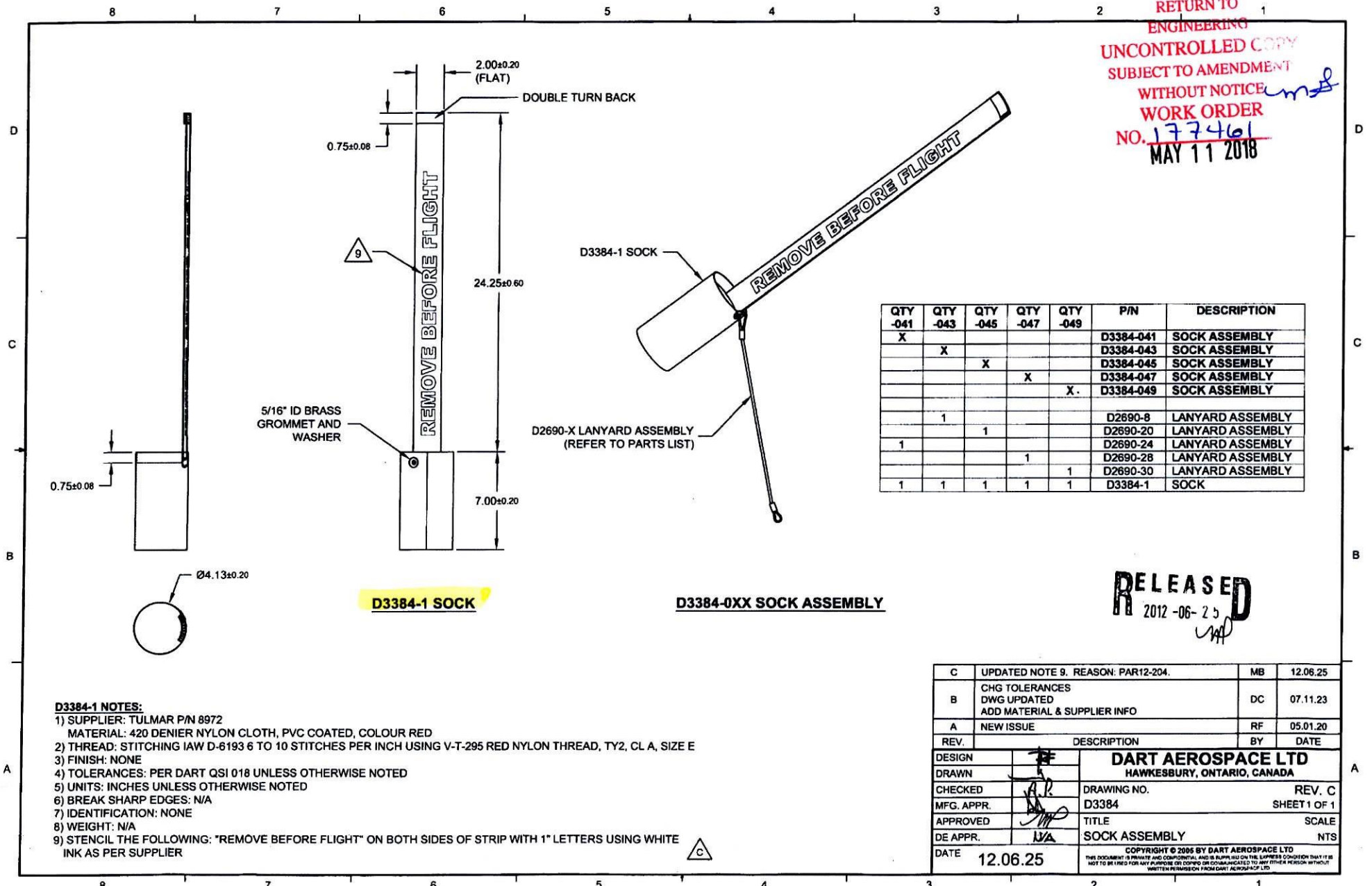
SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 177461
MAY 11 2018



QTY	QTY	QTY	QTY	QTY	P/N	DESCRIPTION
-041	-043	-045	-047	-049		
X					D3384-041	SOCK ASSEMBLY
	X				D3384-043	SOCK ASSEMBLY
		X			D3384-045	SOCK ASSEMBLY
			X		D3384-047	SOCK ASSEMBLY
				X	D3384-049	SOCK ASSEMBLY
	1				D2690-8	LANYARD ASSEMBLY
		1			D2690-20	LANYARD ASSEMBLY
1					D2690-24	LANYARD ASSEMBLY
			1		D2690-28	LANYARD ASSEMBLY
				1	D2690-30	LANYARD ASSEMBLY
1	1	1	1	1	D3384-1	SOCK

D3384-1 SOCK

D3384-0XX SOCK ASSEMBLY

D3384-1 NOTES:

- SUPPLIER: TULMAR P/N 8972
MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING WHITE INK AS PER SUPPLIER

RELEASED
2012-06-25

C	UPDATED NOTE 9. REASON: PAR12-204.	MB	12.06.25
B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.06.25		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3384
REV. C
SHEET 1 OF 1
TITLE: SOCK ASSEMBLY
SCALE: NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039914**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO039914

PO Date: 5/15/18

Due Date: 5/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 16 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3384-1P			Cyclic Sock	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$34.00/pcs	\$340.00

Line Item Note W/O : 177461

Grand Total: \$340.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten initials: CL, AL

Plex 5/15/18 3:03 PM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

63698 1

Ship Date
6/8/2018

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number
36078

Sales order date
6/5/2018

Account number
CDART100

Loc
H

Account manager
Francine Bigras

PO number
039914

Ship via
Pick-Up

Shipping Terms

Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
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8972 Cyclic, Sock, Colour Red / 7"L x 4.125" Diam Drawing No: D3384 (P/N D3384-1) DWG Rev: C SF 45128	10.00	EAc	10.00	
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Lot no.: BATCH0000000039

10.00

PD
13.06.12

SPT-6-8

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie J. Lacombe

Date:

JUN 08 2018